

Date: Friday, 4/28/2006 2:46:52 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE			
Job Number	: 24527						
Estimate Number	: 10588						
P.O. Number	: N/A			Part Number	: D22323		
This Issue	: 4/28/2006	S.O. No.	N/A	Drawing Number	: D2232 REV C		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 11/17/2005	Type	PURCHASED PARTS	Drawing Revision	: C		
Previous Run	:			Material	: N/A		
Written By	: SEE COMMENT BELOW			Due Date	: 11/24/2005		
Checked & Approved By	: SEE ABOVE USER & DATE			Qty:	50	Um: Each	
Comment	: Est. B 01.06.07 Now laser cut EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: 1118 Laser cut as per DWG D2232 Material: 304/316 ss 0.125" thick Material release note attached	
2.0	D22323F	Basket Hinge	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Basket Hinge	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	

S	Add colour to estimate or sample fab. Permanent change.	BY AB	DATE 06.05.05	QTY 1	Resign Hgt 06/05/05	2
					-QC.	

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Drawing Name: BASKET HINGE

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Part Number: D22323

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS3

M 06/05/23/00

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/05/05

Job Completion



u 06.05.25

MATERIAL TEST/INSPECTION CERTIFICATE

YIEH MAU CORP.

INVOICE NO. : F05MB11

COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

1. 住: 高雄縣楠梓竹鴻斯安路345號
 345, SHUN AN RD. LU CHU HSIEH
 KAOHSIUNG TAIWAN R.O.C.
 TEL: 07-5972888 FAX: 07-5973003
 CERTIFICATE NO: F05MB11
 DATE OF ISSUE: 12/30/2005
 PAGE: 3/3

SPECIFICATION: AISI 304
 CUSTOMER: INTEGRIS METALS LTD.

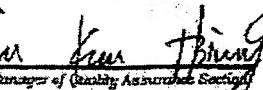
ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties					Chemical Composition (%)							
							Tensile Test GL=50 mm					Chemical Composition (%)							
			KGS	LBS			Y.S. (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	H.R.B.	B.V.	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.																			
7425-5860	22GA\48"X 96"	1	1,402	3,091	YU235490	49S14288A-222	285	659	54	80	155	4.1	48	122	33	7	810	1813	8.4
7425-5951	22GA\48"X120"	1	1,393	3,071	YU235490	49S14288A-221	288	659	54	80	155	4.1	48	122	33	7	810	1813	8.4
7425-8310	20GA\48"X 96"	1	1,407	3,102	YU140210	49S20398A-3	272	667	55	79	161	5.3	52	120	36	8	804	1826	2.9
7426-2494	18GA\48"X 96"	1	1,428	3,148	YU236847	49S20581A-3	285	662	54	82	160	5.9	57	120	32	6	812	1809	2.4
7426-5059	16GA\48"X 96"	1	1,443	3,177	YU236847	49S204753-3	206	655	53	84	168	4.3	55	120	36	7	803	1807	3.4
7426-5059	16GA\48"X 96"	1	1,441	3,177	YU236847	49S204753B-4	206	666	54	84	168	4.3	56	120	36	7	803	1807	3.4
7426-5166	16GA\48"X120"	1	1,417	3,124	YU236847	49S20473B-5	205	656	53	84	168	4.3	55	120	35	7	803	1807	3.4
7426-5166	16GA\48"X120"	1	1,415	3,120	YU236847	49S20473B-6	205	656	53	84	168	4.3	55	120	35	7	803	1807	3.4
7426-8053	14GA\48"X120"	1	1,414	3,117	YU140146	49S20106A-6	313	647	53	84	168	4.2	50	110	33	10	816	1844	3.1
7426-8053	14GA\48"X120"	1	1,416	3,132	YU140146	49S20106A-7	313	647	53	84	168	4.2	50	110	33	10	816	1844	3.1
7426-8277	14GA\60"X120"	1	1,486	3,172	YU140018	49S19461B-2	306	672	50	85	173	4.9	47	118	32	10	804	1830	2.8
7427-3699	12GA\48"X120"	1	1,444	3,183	YU236346	49S20448A-13	300	656	51	84	167	4.1	49	124	33	7	810	1817	3
7427-3699	12GA\48"X120"	1	1,444	3,183	YU236346	49S20448A-14	300	656	51	84	167	4.1	49	124	33	7	810	1817	3
7427-4242	12GA\60"X144"	1	1,368	3,016	YU140018	49S19448A-11	304	654	50	84	167	4.9	47	118	32	10	804	1830	2.8
7427-4242	12GA\60"X144"	1	1,368	3,016	YU140018	49S19448A-12	304	654	50	84	167	4.9	47	118	32	10	804	1830	2.8
			15	21,231	46,813														

NO MERCURY CONTAMINATION

Bend test: good for all Heat No.

IN HERE
 I HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 497684 (VANCOUVER)
- SALES CONTRACT NUMBER: F05MB11
- DOCUMENTARY CREDIT NUMBER: ILCMSP003168

YIEH MAU CORP.

 Manager of Quality Assurance Section



P41123PC002
 Certified in accordance to Pressure Equipment Directive 97/23/EC Annex I.
 Paragraph 4.3 by TÜV Anlagetechnik GmbH (Notified Body Identification No. 0035)
 Inspection Certificate EN10204-3.1B

Pl 0118

06/07

Customer NO.2 jiancaoping, Taiyuan, Shanxi, P.R.China TEL: (0351)3013328 FAX: (0351)3017816 http://www.tisco.com.cn E-mail: tgbxg@tisco.com.cn			Inspection Certificate								
			MATERIAL	AISI304 No.2B Finish							
			SPECIFICATION	ASTM A240/A480 ASME SA240/SA480							
			L/C NO.								
			CERTIFICATE NO.	200412110							
DATE OF ISSUE	/ /										
Customer Marubeni-Itochu Steel Co.,			Contract No. Y-947			Date of 2004/12/20					
Product	Melting furnace		Inspectors stamp		Mark of the Manufacturer						
COIL	E+VOD		Shanxi Taiyuan Stainless Steel Co.,ltd								
No.	Heat No.	Coil No.	Quantity	Dimensions			Weight (kg)				
1	4405025	4A11-303-12B	1	11GA	× 48	× C	4358				
2	4404509	4A10-356-12B	1	14GA	× 48	× C	3920				
3	QHL10164	4A12-141-3ZI	1	14GA	× 48	× C	4972				
4	Y408037	4A12-372-4ZD	1	12GA	× 48	× C	4382				
5	Y408037	4A12-374-4ZD	1	12GA	× 48	× C	4347				
6	Y408037	4A12-375-4ZD	1	12GA	× 48	× C	4257				
7	4405608	4A12-341-(Z)	1	12GA	× 48	× C	3793				
Chemical Composition											
Heat No.	C	Si	Mn	P	S	Cr	Ni	Cu	Al	Mo	N
4405025	0.060	0.470	1.340	0.020	0.002	18.050	8.100				0.059
4404509	0.050	0.470	1.350	0.021	0.002	18.080	8.120				0.060
QHL10164	0.052	0.546	1.077	0.027	0.003	18.300	8.080				0.044
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.130				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
4405608	0.060	0.510	1.350	0.021	0.002	18.090	8.100				0.055
Mechanical Properties											
Test No.	Tensile R.m N/mm ²	R _{0.2} Yield, 0.1% N/mm ²	R _{pt0} Yield, 0.2% N/mm ²	Elongation A5%	Corrosion Test	Hardness					
						HRB	HV	HRC			
4405025-T	610	255		65		83					
4404509-T	655	265		61.5		84					
QHL10164-T	660	275		56.5		83					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		85					
4405608-T	655	223		61.5		84					
Surface and dimensions controlled:											
Work Inspector:											



宝山钢铁股份有限公司
BAOSHAN IRON&STEEL CO., LTD.

制造厂: 宝钢分公司

Manufacturer: BAosteel Branch

产品质量证明书

INSPECTION CERTIFICATE

上海市宝山区同济路 1800 号 邮编 201900

1800 TONG JI ROAD, BAOSHAN DISTRICT

201900 SHANGHAI, P.R.CHINA

TEL (021)26648888

FAX (021)26648000

ORIGINAL

订货单位 CUSTOMER	BAosteel AMERICA INC.	P5081901001	产品名称 PRODUCT	COLD ROLLED STEEL SHEET IN COILS				
收货单位 PURCHASER	BAosteel AMERICA INC.					代号 CUSTOMER'S NO.	900003	证书号 CERTIFICATE NO.
标准 SPECIFICATION		ASTM A1008 CS TYPE B				客户订单号 CUSTOMER ORDER NO.	LF1019401001 01	
						签发日期 DATE OF ISSUE	2005/11/16	交货日期 DATE OF DELIVERY
						许可证号 LICENSE NO.	LF10194A01	

序号 NO.	钢卷/捆包号 COIL/PACK NO.	件数 QTY	炉号 HEAT NO.	规格及重量 MATERIAL DESCRIPTION					化学成分 CHEMICAL COMPOSITION % (熔炼分析 HEAT ANALYSIS)										拉伸试验 TENSILE TEST (G.L=L2)					弯曲度 BEND TEST	#0杯突 HARDNESS mm	#0.5杯突 BH MPa				
				厚度 THICK	宽度 WIDTH	长度 LENGTH	张数 SHEETS	重量 MASS (kg)	C x10 ³	Si x10 ³	Mn x10 ³	P x10 ³	S x10 ³	TAS x10 ³	x10	x10	x10	x10	x10	x10	x10	x10	x10	屈服 Y.S. MPa	抗拉 T.S. MPa	伸长 EL %	值	值		
				mm																										
1	109976102	1	127336					8580	3	1	24	18	18	48									158	309	46					
2	109976103	1	127336					8625	3	1	24	18	10	48									158	309	46					
3	109976104	1	127336					6460	3	1	24	18	10	48									158	309	46					
4	109976302	1	127336					8810	3	1	24	18	10	48									155	309	46					
5	109976303	1	127336					8865	3	1	24	18	10	48									155	309	46					
6	109976304	1	127336					8310	3	1	24	18	10	48									155	309	46					
7	110003302	1	127336					8580	3	1	24	18	10	48									150	305	45					
8	110003303	1	127336					8265	3	1	24	18	10	48									150	305	45					
9	110003304	1	127336					8675	3	1	24	18	10	48									150	305	45					
合计 Total		9						74978	SIZE: 0.0470" NOM X 48.0000" X																					

备注 REMARKS																									
注释 NOTES	Y.S. = YIELD STRENGTH T.S. = TENSILE STRENGTH EL = ELONGATION G.L. = GAUGE LENGTH L1 = 5.65 SORT (FO) L2 = 50MM L3 = 80MM L4 = 200MM L5 = 11.3 SORT (FO) *01:HRB *02:HRF *03:HR30T *04:HV *05:HR15T *06:ERICHSEN																								
会验者 SURVEYOR TO	本产品已按上述要求进行制造和检验, 其结果符合要求, 特此证明。 WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION.																								

经理
制造管理部部长
MANAGER OF MANUF.MANAGEMENT DEP.